

Date: Wednesday, 10/3/2007 8:42:30 AM
 User: Kim Johnston

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services		Drawing Name	204 STEP LUG	
Job Number	34993				
Estimate Number	11844				
P.O. Number	N/A		Part Number	D23382	
This Issue	10/3/2007	S.O. No.	S.O. No.	Drawing Number : D2338 REV B	
Prsht Rev.	NC		Project Number	N/A	
First Issue	N/A		Drawing Revision	B	
Previous Run	31210		Material	N/A	
Written By			Due Date	10/20/2007	
Checked & Approved By			Qty:	10	Um: Each
Comment	Est. B 00.03.24 Separated -1 from -2 EC				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M6061T6B0500X06000	6061-T6 Bar .50" x 6.0"	
		Comment: Qty.: 0.3827 f(s)/Unit Total : 3.0618 f(s) 6061-T6 Bar .50" x 6.0" Material: 6061-T6 0.5 x 6.0" Batch: M105145X 1 blank makes one D2338-1 & one D2338-2	J.L 07/10/03
2.0	BAND SAW	BAND SAW	
		Comment: BAND SAW Cut Blanks 8.75" long	J.L 07/11/13
3.0	HAAS1	HAAS CNC VERTICAL MACHINING #1	
		Comment: HAAS CNC VERTICAL MACHINING #1 Machine per folio D2338 Tumble & Deburr	S.F 07/11/14 10
4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE	S.F 07/11/14 10
5.0	QC8	SECOND CHECK	
		Comment: SECOND CHECK	B.G 07.11.15 10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 08/11/19
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: WAPAC C

K 09-11-19 10

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

10
09-11-19

Job Completion



u 07-11-19

u

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

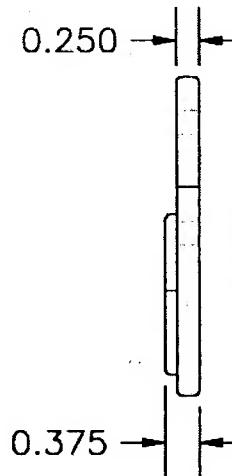
NOTE: Date & initial all entries

DART**RELEASED**

97/04/22

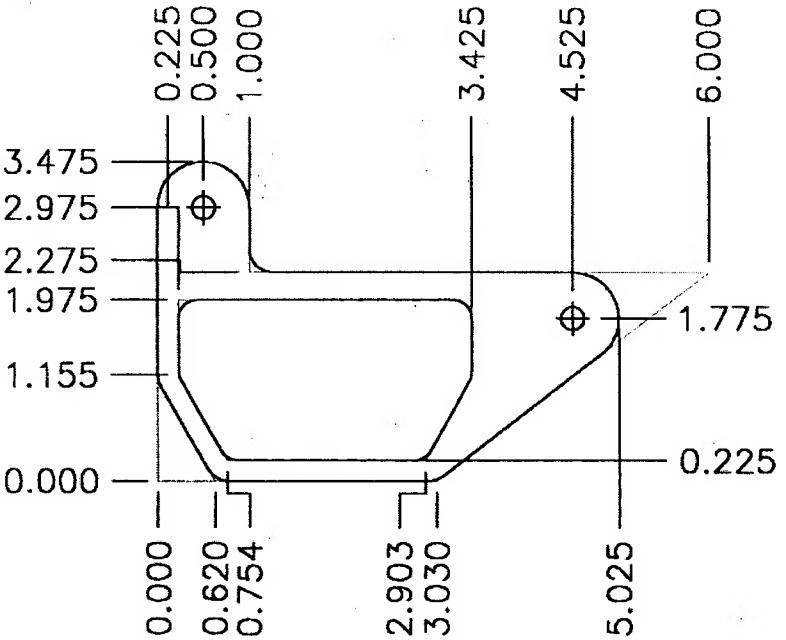
UNDER REVIEW

C2. (1.1)

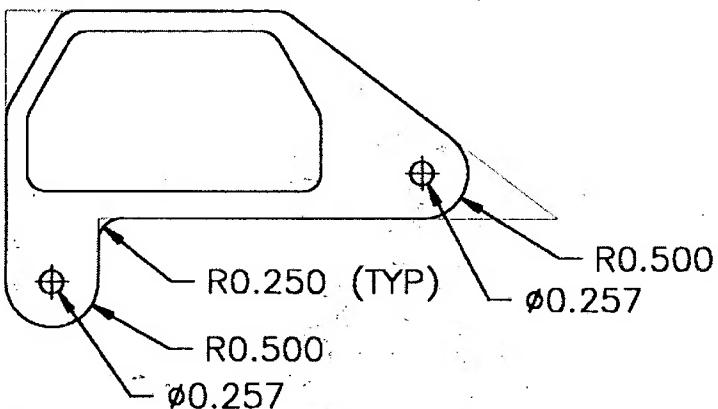


D2338-1

DESIGN	DRAWN BY	DART AEROSPACE LTD	
B. WILLIAMS	K. HAND	VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED	APPROVED	REV. B	
R3	R3	DRAWING NO.	
DATE	95/01/25	TITLE	D2338
B	96.03.29	ENDPLATE	RE-DESIGN AND ADD D2338-2
		SHEET 1 OF 1	
		SCALE	1:2



NOTE: BREAK ALL EDGES R0.063 MAX



D2338-2

MATERIAL: 6061-T6, 0.25 THICK

DART AEROSPACE LTD	Work Order:	B34993
Description: 204 Step Lug	Part Number:	D2338-2
Inspection Dwg:	Rev:	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

First Article

Prototype

Measured by:	S.F	Audited by:	DQ	Prototype Approval:	
Date:	07/11/14	Date:	07/11/14	Date:	